



DEPARTMENT OF THE NAVY  
NAVAL UNDERSEA WARFARE CENTER  
DIVISION NEWPORT  
OFFICE OF COUNSEL (PATENTS)  
1176 HOWELL STREET  
BUILDING 112T, CODE 000C  
NEWPORT, RHODE ISLAND 02841-1708

PHONE: 401 832-4736  
DSN: 432-4736

FAX: 401 832-1231  
DSN: 432-1231



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PATENT COUNSEL  
NAVAL UNDERSEA WARFARE CENTER  
1176 HOWELL ST.  
CODE 000C, BLDG. 112T  
NEWPORT, RI 02841

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Inventor	Charles H. Beauchamp

If you have any questions please contact James M. Kasischke, Supervisory Patent Counsel, at 401-832-4230.

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3 **MAST WAKE REDUCTION BY SHAPING**

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5 **STATEMENT OF GOVERNMENT INTEREST**

6 The invention described herein may be manufactured and used  
7 by or for the Government of the United States of America for  
8 governmental purposes without the payment of any royalties  
9 thereon or therefor.

10

11 **BACKGROUND OF THE INVENTION**

12 **(1) Field of the Invention**

13 The present invention relates to various mast shapes, in  
14 which the mast shapes minimize the production of visible,  
15 electro-optic, infrared and radar cross section wake signatures  
16 produced by water surface piercing masts.

17

18 **(2) Background of the Invention**

19 The contribution of submarines in littoral regions has  
20 become increasingly important as modern electronic warfare  
21 support systems proliferate. While on littoral missions,  
22 submarines invariably spend a significant time at periscope  
23 depth with one or more masts deployed through the water surface.  
24 To minimize the probability of submarine detection in the

1 littoral regions, it is critical that mast wake signatures be  
2 minimized or eliminated. A surface piercing submarine mast  
3 typically produces signatures (i.e., spray, foam and waves) that  
4 are observable by visual, electro-optic, infrared and radar  
5 means.

6 One important parameter in wake signature reduction is  
7 thickness to chord ratio. Typically, the hydrodynamic loads and  
8 functional volume requirements on a submarine mast constrain the  
9 thickness to chord ratios in the range of 0.5-0.7.

10 Streamlining significantly reduces a visible wake by  
11 reducing bow waves and spray. Streamlining also produces lower  
12 trailing edge angles that result in reduced vortex shedding.  
13 Reduced vortex shedding minimizes generation of and mixing of  
14 bubbles and thus reduces a visible white water wake. However,  
15 the low thickness to chord ratio foils that have smaller wakes  
16 produce high lifts at angle of attack, have high wave slap  
17 loads, reduce usable internal space and take up more space in  
18 the submarine when the foils are not erected. Above 15-20°  
19 angles of attack, low thicknesses to chord foils begin to  
20 separate and thus generate more white water. Circular cross-  
21 sections minimize space requirement problems and lift and wave  
22 slap loads, but produce high drag and large wake signatures.

23 Alternatively, tow tank masts have ogive shapes to minimize  
24 spray and wakes and ship bows are typically sharp to minimize

1 spray. Determining a method to incorporate the technology of  
2 tow tank masts and ship bows may be suitable to other surface  
3 piercing masts such as surface piercing masts, hydrofoil boats  
4 and oilrig platforms. Incorporating the technology will also  
5 reduce the wave heights generated by such marine vehicles and  
6 thus may allow them to travel faster through no-wake zones. As  
7 such, an improvement to masts used on submarines would be to  
8 incorporate sharp leading edges and ogive shapes as part of the  
9 shape of the masts in order to reduce the wake signatures of the  
10 masts.

#### 11 12 **SUMMARY OF THE INVENTION**

13 It is a general purpose and object of the present invention  
14 to provide a practical approach for reducing submarine mast  
15 wakes signatures within the context of the mast functionality  
16 for both future multifunctional systems and retrofit to existing  
17 mast systems while maintaining mast structural integrity.

18 This object is accomplished with the present invention by  
19 providing a mast shaped with a sharp leading edge and continuing  
20 to a half angle on the leading edge greater than a maximum angle  
21 of attack that the mast will experience during maneuvering. The  
22 leading edge shape produces a stagnation zone with the effect of  
23 minimizing flow separations and has a pressure coefficient that

1 approaches zero. As such, the leading edge shaping mitigates  
2 the production of white water as a wake signature.

3 One shape that meets the above criterion is ogive on the  
4 leading and trailing edges of the mast. For example: a 1  
5 caliber ogive with no straight mid-sections results in a  
6 thickness to chord ratio of 0.5 and has leading and trailing  
7 edge half angles of approximately  $53^\circ$ . A noticeable advantage  
8 for total construction is the ease of fabrication of the shape  
9 since both entrance and run are constructed from two opposing  
10 arcs.

11 Keeping with the fluid mechanics and construction  
12 principles of the first mast shape is a first variant which  
13 extends from a pointed bottlenose leading edge to a widened  
14 central portion and onto an ogive trailing edge. A second  
15 variant of the mast shape extends from an ogive leading edge to  
16 an adjacent tapered section as a trailing edge.

17 A third variant of the mast shape extends from a tapered  
18 section as a leading edge with a widened portion of the tapered  
19 section adjacent to a tapered section as a trailing edge. The  
20 leading edge tapers at a greater distance from the widened  
21 portion than the trailing edge tapers from the widened section.  
22 As such, the taper is at a greater angle or more extreme for the  
23 trailing edge than for the leading edge. A fourth variant of

1 the mast shape extends from an ogive leading edge to a widened  
2 central portion and onto a pointed bottlenose trailing edge.

3 A fifth variant of the mast shape has a tapered section as  
4 a leading edge with a widened portion of the tapered section  
5 adjacent to a tapered section as a trailing edge. The taper is  
6 more extreme for the leading edge than for the trailing edge. A  
7 sixth variant of the mast shape has a tapered leading edge  
8 extending to an ogive trailing edge.

9 The invention described herein minimizes the bow wave,  
10 ventilation cavity and aft trough in the surface around a  
11 submarine mast. This minimization will result in reduced air  
12 ingestion and bubble generation thus reducing the visible, IR,  
13 and radar wake signatures.

14

15

#### 16 **BRIEF DESCRIPTION OF THE DRAWINGS**

17 A more complete understanding of the invention and many of  
18 the attendant advantages thereto will be readily appreciated as  
19 the same becomes better understood by reference to the following  
20 detailed description when considered in conjunction with the  
21 accompanying drawings wherein:

22 FIG. 1 depicts a mast shape of the present invention with  
23 mast wake signature reduction features;

1        FIG. 2 depicts a first variant of the mast shape of the  
2 present invention;

3        FIG. 3 depicts a second variant of the mast shape of the  
4 present invention;

5        FIG. 4 depicts a third variant of the mast shape of the  
6 present invention;

7        FIG. 5 depicts a fourth variant of the mast shape of the  
8 present invention;

9        FIG. 6 depicts a fifth variant of the mast shape of the  
10 present invention; and

11       FIG. 7 depicts a sixth variant of the mast shape of the  
12 present invention.

13

14                    **DESCRIPTION OF THE PREFERRED EMBODIMENT**

15        The present invention provides a sharp leading edge on the  
16 mast and an aft shape of the mast that minimizes flow  
17 separations and has a pressure coefficient that approaches zero.  
18 The shapes presented herein (shown in FIGS. 1-7) are adaptable  
19 by those skilled in the art to construct to a specific shape for  
20 a specific mast that can be used to meet the objective of  
21 reducing wake signatures on a functional mast.

22        For a submarine mast, a bow wave is generated on the  
23 leading edge. A larger bow wake generates a deeper trough  
24 downstream that contributes to a deeper ventilation cavity.

1 Both of these effects contribute to the production of white  
2 water signature. As such, the size of the bow wave is dependent  
3 on the magnitude and the lateral extent of the stagnation zone  
4 on the mast.

5 An effective way to reduce the bow wake is to have a sharp  
6 leading edge on the mast. However, when the mast is moving  
7 through the water at angle of attack, a sharp leading edge will  
8 separate and create a ventilation cavity that produces white  
9 water. Referring now to a mast shape 10 of FIG. 1, by making a  
10 half angle "A" on a leading edge 12 greater than a maximum angle  
11 of attack "B" (typically no greater than 30 degrees) that the  
12 mast will experience during maneuvering; the mast shape  
13 mitigates the production of white water. A small-radius  
14 circular or elliptical nose can be added to smooth the sharp  
15 leading edge 12. To minimize the bow wave the flow around the  
16 mast is analyzed with a potential flow code.

17 During operations, the high pressure on the forward facing  
18 surfaces produces the bow wave. When forward facing underwater  
19 surfaces have a pressure above the ambient pressure, this higher  
20 pressure forces the water and free surface upward until the  
21 increase in head balances the increase in pressure. If this  
22 higher underwater pressure were to be reduced or eliminated than  
23 so would the bow wave.



Normal force of a flow on a submerged body is well characterized for these purposes by the non-dimensional parameter, the pressure coefficient ( $C_p$ ). The  $C_p$  is defined as  $(\text{Local Pressure} - \text{Ambient Pressure}) / (0.5 * \text{Water Density} * (\text{Mast Velocity})^2)$ . A  $C_p$  of zero indicates no increase in pressure, a positive  $C_p$  shows an increase in pressure, and a decrease in  $C_p$  indicates a decrease in pressure. The  $C_p$  at a location on a body where the flow has stopped is called a stagnation point. From potential or ideal flow results, the  $C_p$  at stagnation is 1.0.

Ideally, if the  $C_p$  at every location on a submerged mast could be zero, then the mast wake would be eliminated. However, flow about a submerged body decelerates to zero at a leading edge and then accelerates around the body. The physics of fluid mechanics compels an increase in pressure with the deceleration and an increase with acceleration. At the stagnation point the  $C_p$  is one. As one moves axially aft on the mast the  $C_p$  starts at one, decreases to zero, continues to decrease to a negative  $C_p$  (known as  $C_{p \text{ min}}$ ) and then increases once again to some value equal to or below one.

Although the leading edge will always have stagnation flow and thus a  $C_p$  of 1.0, the effect on producing a bow wave would be minimized if this  $C_p$  of 1.0 acted in an area as small as possible. If a  $C_p$  of 1.0 acted on only an infinitesimal portion

1 of the mast, the effect on the bow wave would be infinitesimal.  
2 Hence it is proposed that the first criteria for design is to  
3 minimize the absolute value of  $C_p$  times an appropriate area to as  
4 close to zero as possible along the mast surface. Since the  
5 flow about a deeply submerged mast is primarily two dimensional,  
6 one length dimension as the area will be an assumed height of  
7 unity. The other length is defined in various ways to obtain  
8 several design parameter numbers. The appropriate area is  
9 converted to a non-dimensional area number by dividing by the  
10 wetted area of the mast (using a unit height).

11 Several non-dimensional area number times  $C_p$  formulas are  
12 used. One is the integral of the axial component of the area  
13 times the local  $C_p$  for the forward facing portion of the mast.  
14 The desire is to move this integral as close to zero as  
15 possible. For an infinitely thin plate with the flow stream-  
16 wise the result would be  $C_p * \text{Area of } 1.0 * 0.0$ ; for this same  
17 plate facing the flow cross-wise the result would be  $1.0 * 1.0$ .  
18 A similar integral and analysis would be taken around the  
19 rearward facing mast portion. In addition, an integral is  
20 minimized of the transverse component of the area times the  
21 local  $C_p$  for one side of the mast. Since the flow is  
22 symmetrical, the other side of the mast need not be considered.

23 The second design criteria are implemented after the  
24 completion of the first. The flow is examined for transition

1 and possible separation. If laminar separation is found to  
2 occur, this separation can be corrected by applying roughness to  
3 the surface for tripping the flow. If laminar flow cannot be  
4 transitioned before separation or if premature turbulent flow  
5 separation occurs then the design process is started over with  
6 less a stringent minimization of the  $C_p$  times area.

7 The shape is adjusted on the trailing edge to attempt to  
8 bring the local  $C_p$  at the aft end of the mast as close to zero as  
9 possible while meeting the constraints. A  $C_p$  of zero would  
10 minimize the trough in the surface aft of the mast.

11 After the mast shape has been designed using the potential  
12 flow analysis, boundary layer analysis is done on the shape to  
13 determine where laminar separations will occur. Laminar  
14 separation causes a ventilation cavity to form on the side of  
15 the mast. This ventilation cavity entrains air into the water  
16 column and generates a bubbly wake. To minimize this type of  
17 wake production, a roughness or another type of boundary layer  
18 trip can be formed on the surface of the mast upstream of the  
19 predicted location for laminar separation. This trips the  
20 boundary layer to turbulent and prevents separation. Selection  
21 of the boundary layer trip is also preferably based on reducing  
22 the radar cross-section of the mast shape 10. Designs for use  
23 are covered by patent disclosures, serial no. 09/685152 and  
24 09/685151, incorporated herein by reference.

1        One shape that meets the above criterion is ogive on the  
2        leading and trailing edges of the mast. More specifically a 1  
3        caliber ogive with no straight mid-sections results in a  
4        thickness to chord ratio of 0.5 and has leading and trailing  
5        edge half angles of approximately  $53^\circ$  (as shown in FIG 1). A  
6        noticeable advantage of the shape of FIG.1 is the ease of  
7        fabrication since both entrance and run are constructed from two  
8        opposing arcs.

9        The invention described here minimizes the bow wave,  
10       ventilation cavity and aft trough in the surface also around a  
11       submarine mast. This minimization results in reduced air  
12       ingestion and bubble generation thus reducing the visible, IR,  
13       and radar wake signatures.

14       Alternative shapes that meet the design criteria are a  
15       pointed increased tapered nose, a pointed smaller tapered or  
16       squeegee nose, or a pressure gradient laminar flow nose shape.  
17       These various shapes (including the ogive) can be combined on  
18       leading and trailing edges, respectfully, is any combination of  
19       pairs of shapes as shown in FIGS. 2-7.

20       FIG. 2 depicts a first variant of the present invention as  
21       a mast shape 20. The mast shape 20 extends from a pointed  
22       bottlenose leading edge 22 to a widened central portion 24 and  
23       onto an ogive trailing edge 26.

24       FIG. 3 depicts a second variant of the present invention as

1 a mast shape 30. The mast shape 30 extends from an ogive  
2 leading edge 32 to an adjacent tapered section 34 as a trailing  
3 edge.

4 FIG. 4 depicts a third variant of the present invention as  
5 a mast shape 40. The mast shape 40 extends from a tapered  
6 section 42 as a leading edge with a widened portion 44 of the  
7 tapered section adjacent to a tapered section 46 as a trailing  
8 edge. The tapered section 46 tapers to a chord 47 at a lesser  
9 distance from a chord 48 of the widened portion 44 than the  
10 tapered section 42 tapers to a chord 49 (the chord 49 equal in  
11 length to the chord 47) from the chord 48. As such, the taper  
12 is more extreme for the tapered section 46 than for the tapered  
13 section 42.

14 FIG. 5 depicts a fourth variant of the present invention as  
15 mast shape 50. The mast shape 50 extends from an ogive leading  
16 edge 52 to a widened central portion 54 and onto a pointed  
17 bottlenose trailing edge 56.

18 FIG. 6 depicts a fifth variant of the present invention as  
19 mast shape 60. The mast shape 60 extends from a tapered section  
20 62 as a leading edge with a widened portion 64 of the tapered  
21 section adjacent to a tapered section 66 as a trailing edge.  
22 The tapered section 62 tapers to a chord 67 at a lesser distance  
23 from a chord 68 of the widened portion 64 than the tapered  
24 section 66 tapers to a chord 69 (the chord 69 is equal in length

1 to the chord 67) from the chord 68. As such, the taper is at a  
2 greater angle or more extreme for the tapered section 62 than  
3 for the tapered section 66.

4 FIG. 7 depicts a sixth variant of the present invention as  
5 mast shape 70. The mast shape 70 extends from a tapered leading  
6 edge 72 to an ogive trailing edge 74.

7 FIGS. 2-7 show some sample classes of shapes but this  
8 invention is not limited to the shapes shown.

9 While the invention has been described in connection with  
10 what is considered to be the most practical and preferred  
11 embodiments, it should be understood that this invention is not  
12 to be limited to the disclosed embodiment, but on the contrary  
13 is intended to cover various modifications and equivalent  
14 arrangements included within the spirit and scope of the  
15 appended claims.

1 Attorney Docket No. 83463

2

3 MAST WAKE REDUCTION BY SHAPING

4

5 ABSTRACT OF THE DISCLOSURE

6 A mast for use on a submarine is disclosed. The shape of  
7 the mast includes a sharp leading edge. The leading edge widens  
8 to an angle greater than the maximum angle of angle of attack  
9 that the mast will experience during maneuvering. The shape  
10 produces a stagnation zone that minimizes flow separations at  
11 the bow wave and has a pressure coefficient that approaches zero  
12 such that wake signatures of the mast are reduced. The surface  
13 of the mast is roughened to be capable of producing a turbulent  
14 boundary layer of the mast further reducing wake signatures from  
15 the bow wake.

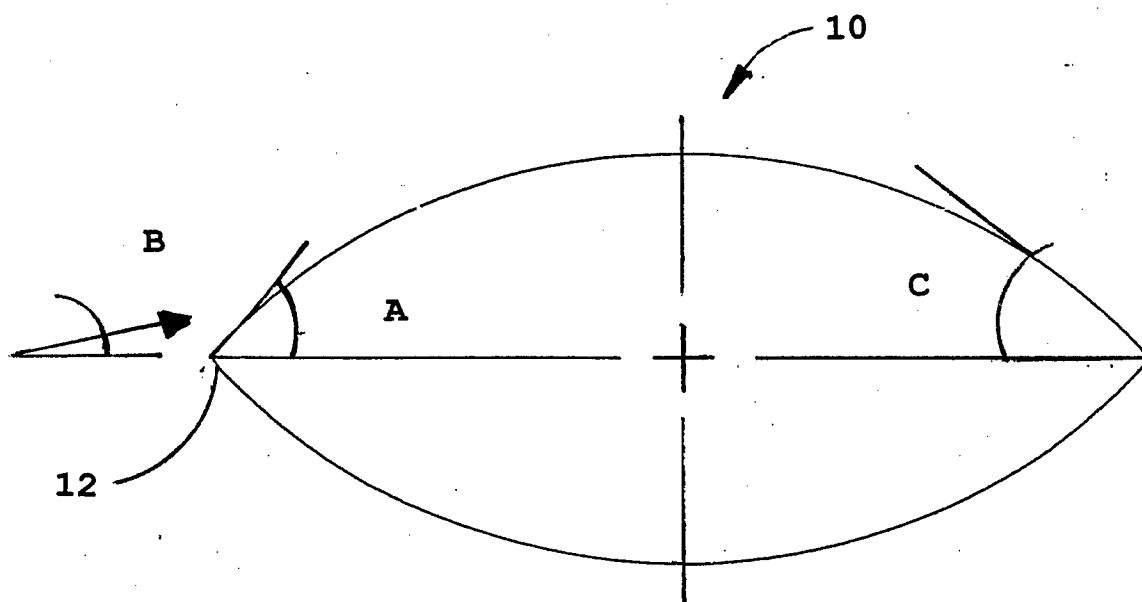


FIG. 1



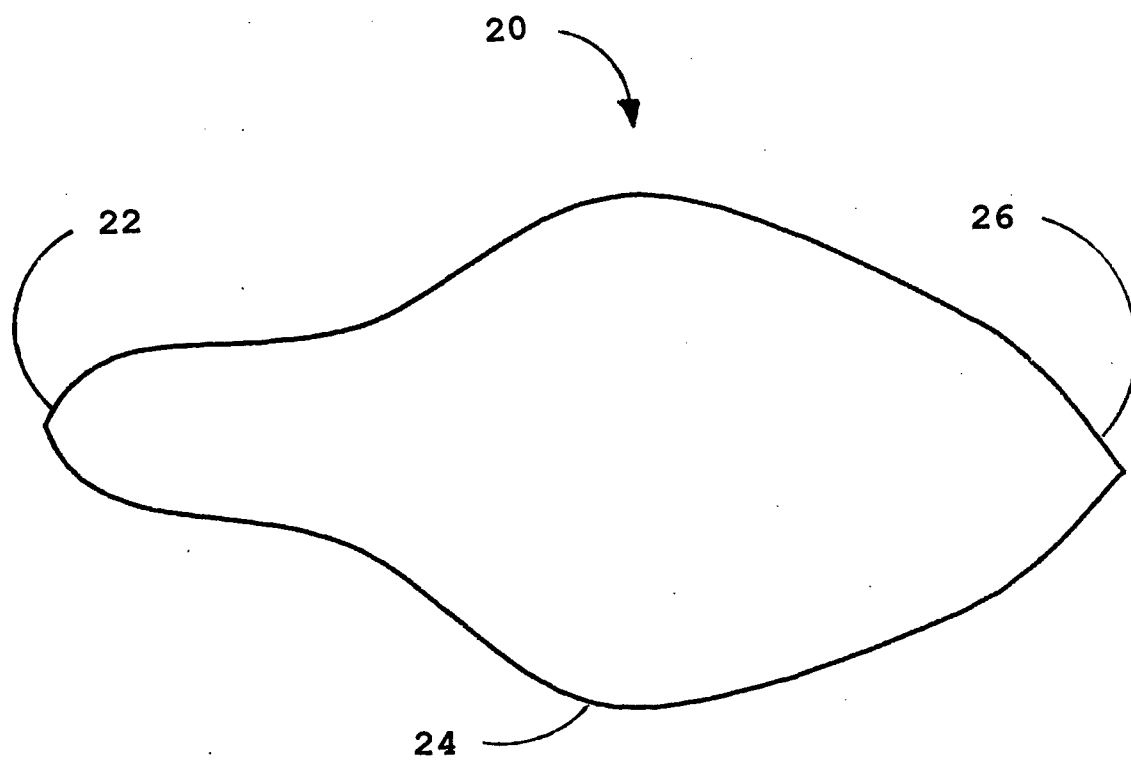


FIG. 2

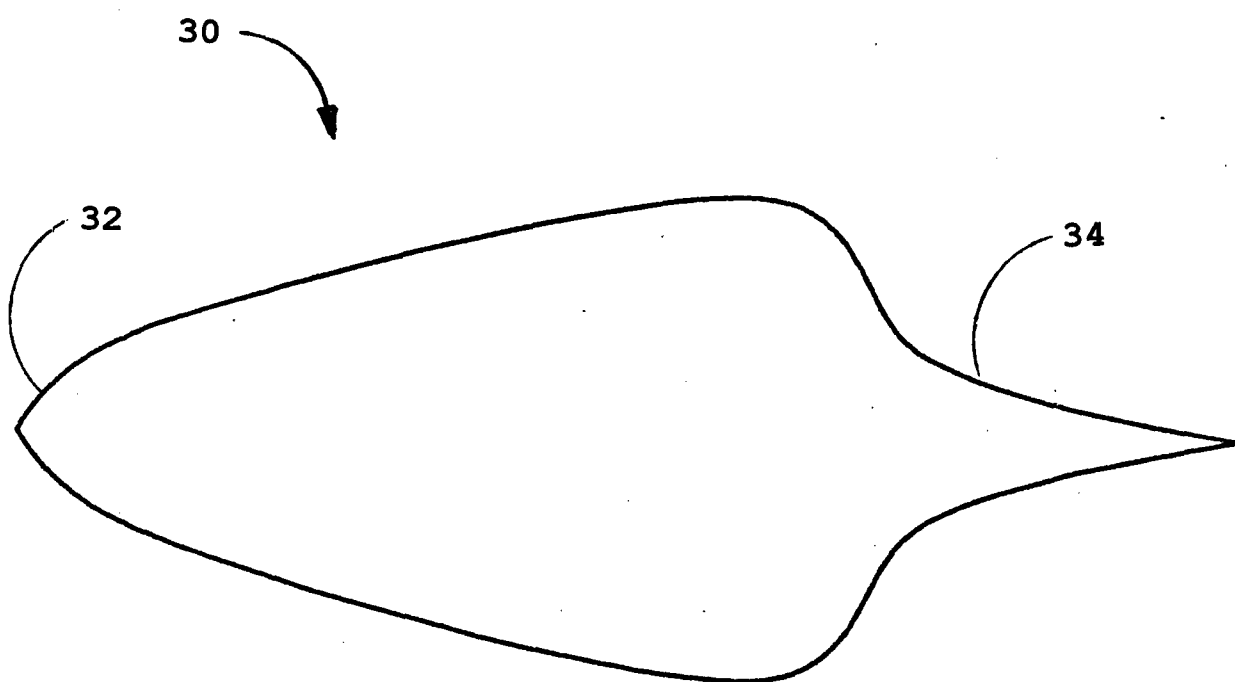


FIG. 3

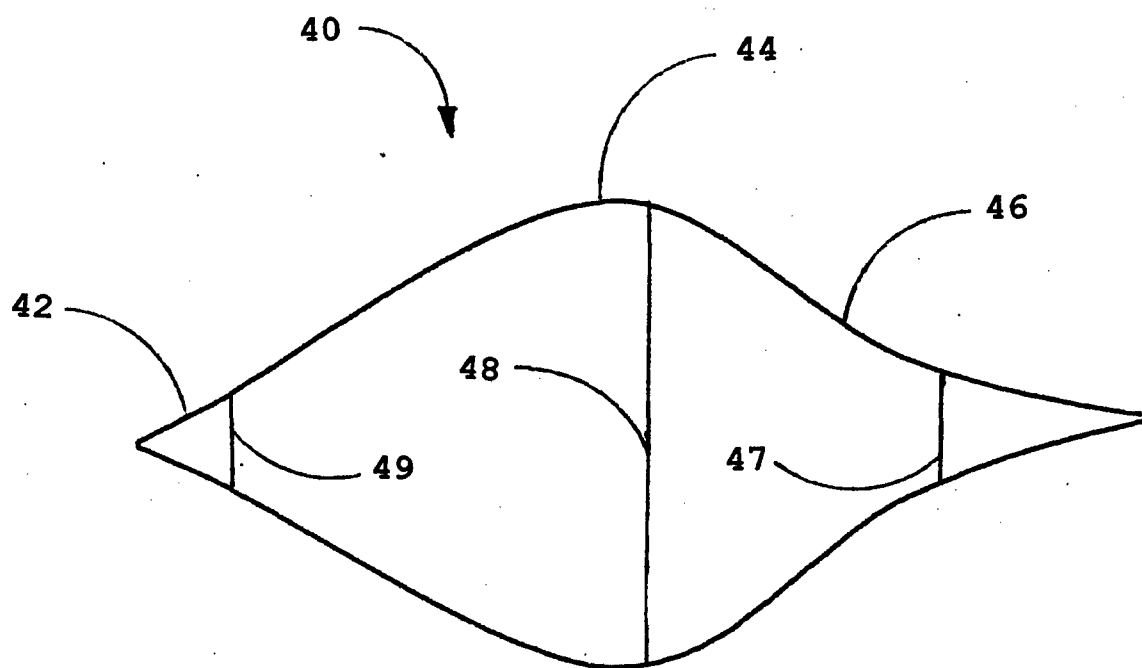


FIG. 4

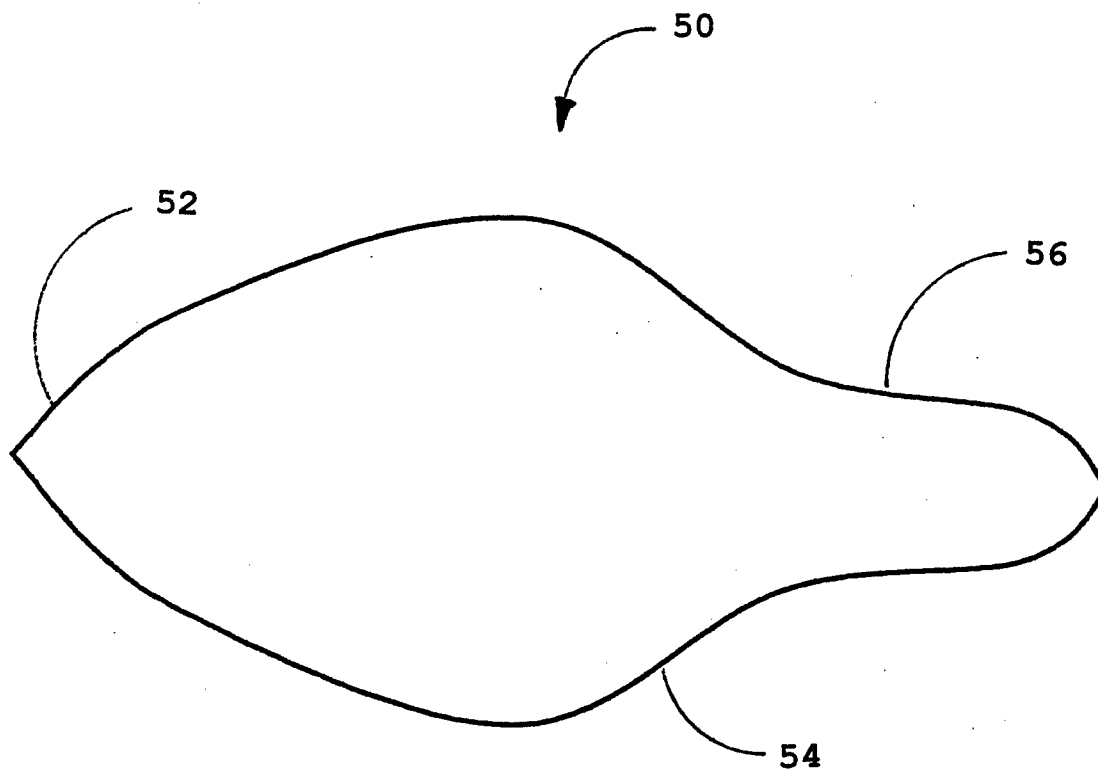


FIG. 5

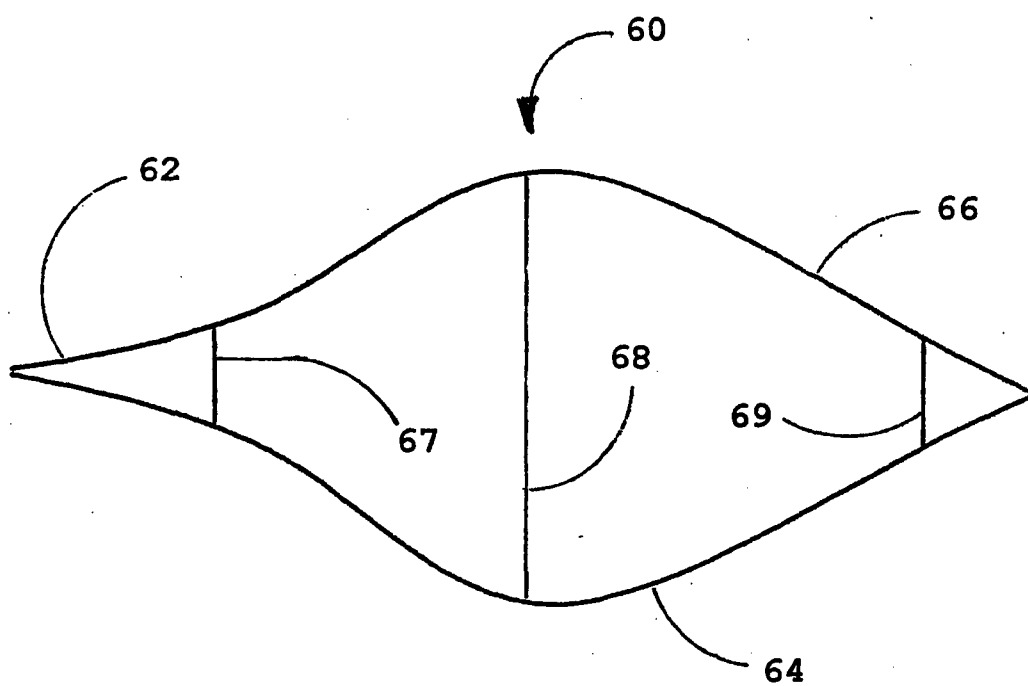


FIG. 6

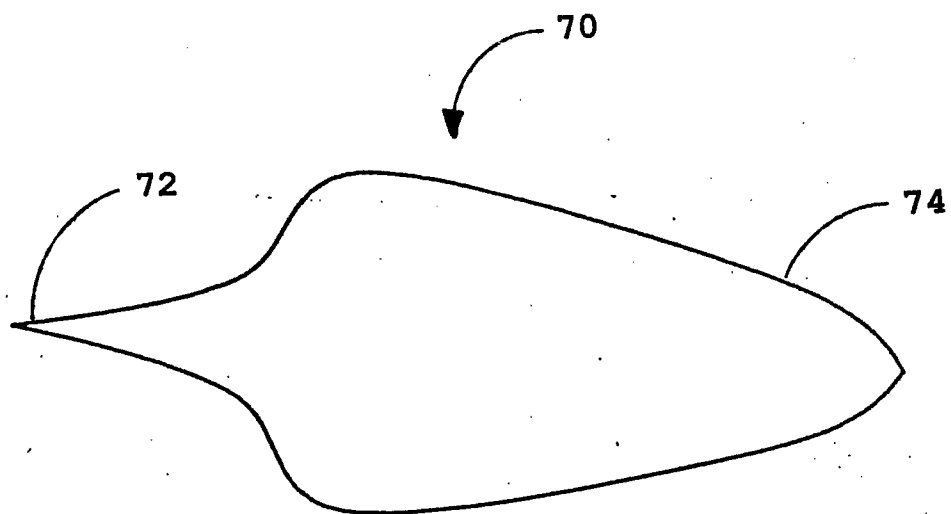


FIG. 7